Labor Legno Srl Via del Lavoro, 6 31016 Cordignano Treviso, Italy T +39 0438 995330 F +39 0438 998331 info@ laborlegno.it www.laborlegno.it



# Side

**Product Info Sheet** 

Indoor and outdoor cladding created by cohesion of natural wood fibres and a special plastic resin.



# **FINISHES**







Portico

Patio

Galleria

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## TITLE AND GENERAL CHARACTERISTICS

The elements are derived from high-pressure hot extrusion of Wood Plastic Composite (WPC), comprising a combination of natural wood and bamboo fibres, plastics and antioxidant additives. Wood Plastic Composite (WPC) boards are one of the trade's most recent novelties created by hot extrusion of a mixture of natural fibres and antioxidant polymer additives. The excellent quality of the wood fibre mix used by Labor Legno for its Garden WPC Co-Extrusion features good resistance to water and weather conditions, providing particularly outdoor decking with superb performance and guaranteeing greater quality and durability.

#### **USES**

Le doghe di Side WPC Co-Estrusion della Labor Legno possono essere utilizzate per rivestimenti interni ed esterni, laddove sia richiesta una buona resistenza alle variazioni atmosferiche stagionali e una certa indeformabilità.

In genere si utilizzano anche per bordi piscina, facciate, pareti, coperture, recinzioni, bordure, ecc.

## PRODUCT DESCRIPTION

WPC honeycomb boards with brushed surface.

# **PRODUCT STRONG POINTS**

Side WPC Co-Extrusion boards by Labor Legno require very little maintenance, are resistant to weather conditions, rot-proof and water repellant. The product withstands temperature swings from - 40 to + 60 degrees centigrade, is not prone to splintering and resists water, mould, termites and other insects. The colour does not easily oxidise, it stabilises a few days after the boards are laid, and does not turn grey. The honeycomb section of the boards makes them easy to handle.

#### **FINISHES**

Double-faced, non-slip, with a brushed wood effect on one side, in the finishes Portico, Patio and Loggia.

PROPERTIES	METHOD	UNIT	VALUE
Flexural properties	EN 15534-1:2014 EN 15534-5:2014		Bending Strenght: 27,8 Mpa Modulus of elasitcity: 2868 Mpa Maximum load: 4087 N Deflection at 500 N: 0,74 mm
Swelling and water absortion (28 day immersion)	EN 15534-5:2014 EN 15534-1:2014 EN 317:1993		1) Swelling: 0,12 in length 0,01 in width 0,13 in thickness 2) water absorption: Mean: 1,37% Max: 1,45%
Reaction to fire	EN 13501-1		Е
Resistance to artificial weathering	EN 15534-5:2014 EN 15534-1:2014 EN ISO 4892-2:2013		After 300 h exposure: ΔL*: - 0,57 Δa*: 0,22 Δb*: 0,29 ΔE*: 0,70 Grey Scale = 4-5
Inversione di calore (temperatura test: 100°C)	EN 15534-5:2014 EN 15534-1:2014 EN 479:2018		-0,17%
Densità	EN 15534-1:2014+A1:2017 ISO 1183-1:2019	g/cm³	1,328



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# **Product Info Sheet**

## **ACCESSORI**

- Co-extrusion "L" Cover 50x50x2400mm
- WPC Framingstrip 30x40x2200mm
- Flat Co-extrusion Cover 15x70x2200mm

# **DIMENSIONI E DATI TECNICI INDICATIVI**

Length: 2900 mm
Section: 185x26 mm
Weight m<sup>2</sup>: 14 kg

## **WARNINGS**

Store the boards flat so that they cannot flex. Do not apply products that could damage and/or stain the WPC.

# LAY WITH GREAT CARE, FOLLOWING THE INSTRUCTIONS PROVIDED.

Purchase the necessary quantity and any extra reserves at the same time to avoid possible colour variations due to the production process.

#### **MAINTENANCE**

Carry out routine maintenance using a damp cloth and the special mild detergents provided by Labor Legno. Labor Legno accepts no liability if detergents other than those it provides are used. If using a water jet cleaner to remove leaves and/or dust, hold the jet at a good distance. Do not use aggressive cleaning products and immediately remove stains from oil, grease, fruit, wine, rusty objects, glue, ink, tannins, mould, etc.

## **DISPOSAL**

Do not abandon offcuts and/or excess material in the environment; take them to your local waste collection centre, as per current regulations.

## N.B

Labor Legno may amend this product info sheet at its exclusive discretion. The information herein is given for the purpose of informing purchasers/users, whose task is to test and try the WPC product in the environment where it will be fitted, before laying it.

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# Side

Warranty

## **WARRANTY**

Side WPC Co-Estrusion is covered by a 12-year warranty, when the product is used appropriately, and is limited to splintering, cracking, rotting or decomposition and damage caused by termites. Although colourants and stabilisers are added during production, the colour of Side WPC Co-Estrusion may vary.

As this is a natural process for the fibres and plastics used in production, the warranty does not cover slight alterations in colour.

The structure of the material makes shock resistance the most delicate factor. Please pay careful attention to avoiding knocks, heavy blows and dropping during transport, storage, laying and use.

DO NOT DROP AND TAKE GREAT CARE TO AVOID KNOCKS AND HEAVY BLOWS: FOLLOW SCRUPULOUSLY THE SUPPLIER'S INSTRUCTIONS FOR LAYING.